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CORRECTION

Correction to: Simulation of spiral bevel gear manufacturing by face hobbing and prediction of the cutting forces using a novel CAD-based model

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The original article contained a mistake.

Figure 20 is presented twice. Thus, Fig. 22 has been mistakenly replaced by Fig. 20.

The correct image is now shown below:

The online version of the original article can be found at https://doi.org/10.1007/s00170-022-10065-x.

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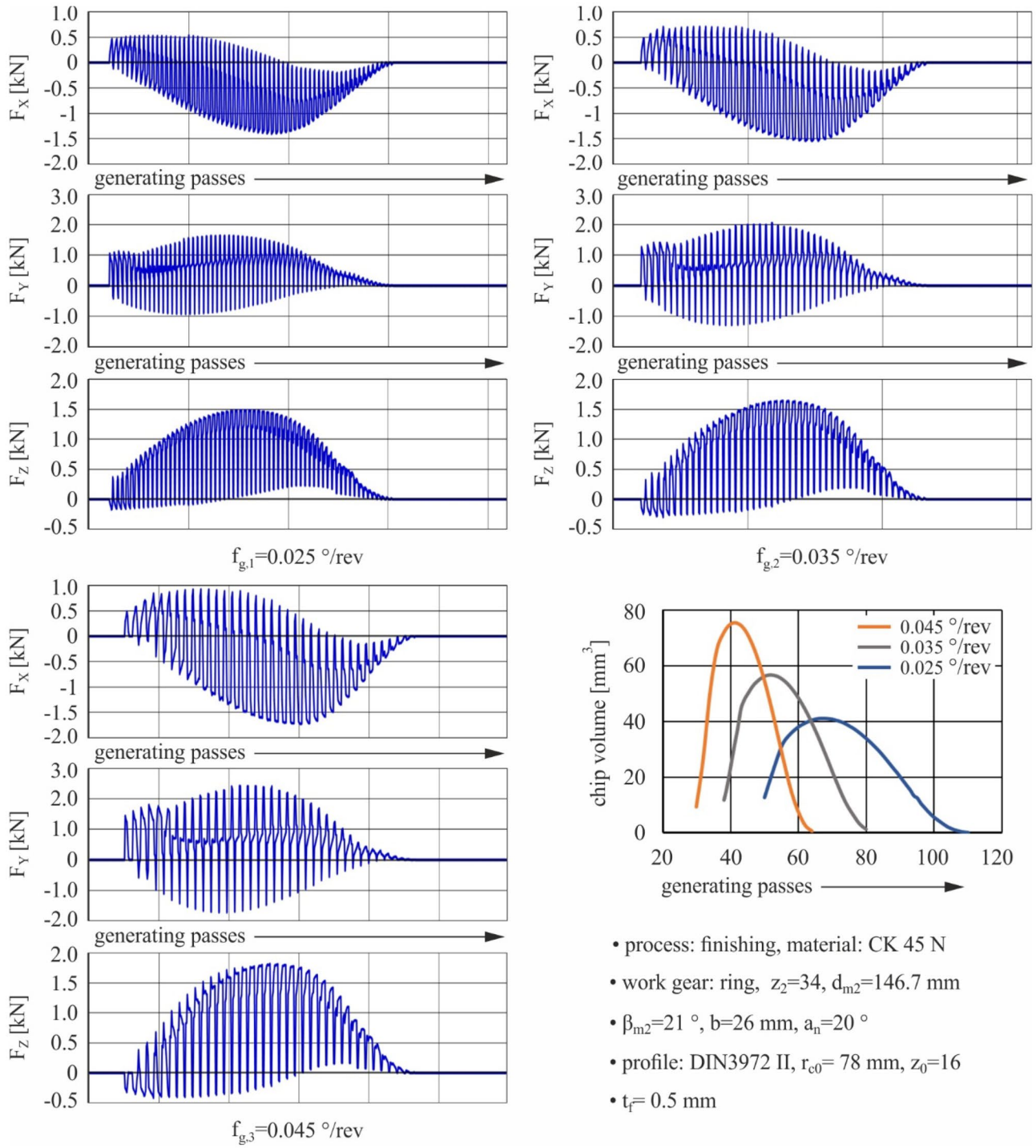

Fig. 22 Effect of generating feedrate on the developed cutting forces in a single stage process

The original article has been corrected.